

Upper Arm Ball Joint (64.15.07)

Special Service Tools



Remover/installer rear upper arm ball joint
204-525/3




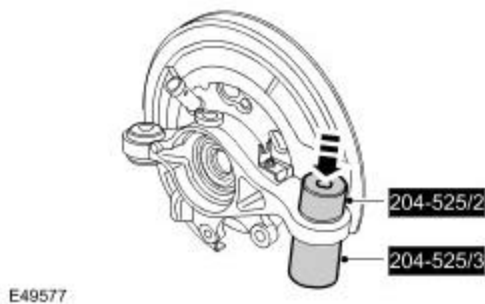
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Remover/installer rear upper arm ball joint
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Removal

1. Remove the wheel knuckle. For additional information, refer to [Wheel Knuckle \(64.35.10\)](#) (Section 204-02 Rear Suspension)
2. Using the special tools, remove the ball joint.
 Position machined face against the special tool.



Installation

1. Clean the components.

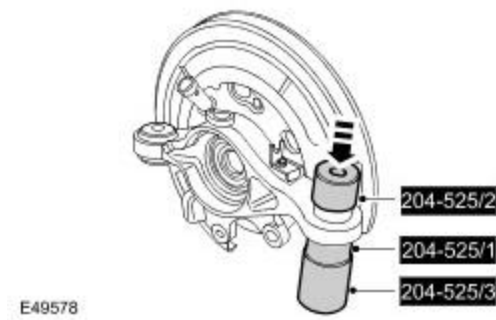
2.  **CAUTION:** Ensure the ball joint seal is not damaged. A damaged seal will lead to the premature failure of the joint.



CAUTION: If the push in force is less than 10 kN the wheel knuckle must be replaced.

Using the special tools, install the ball joint.

 Position machined face against the special tool.



3. Install the wheel knuckle. For additional information, refer to [Wheel Knuckle \(64.35.10\)](#) (Section 204-02 Rear Suspension)